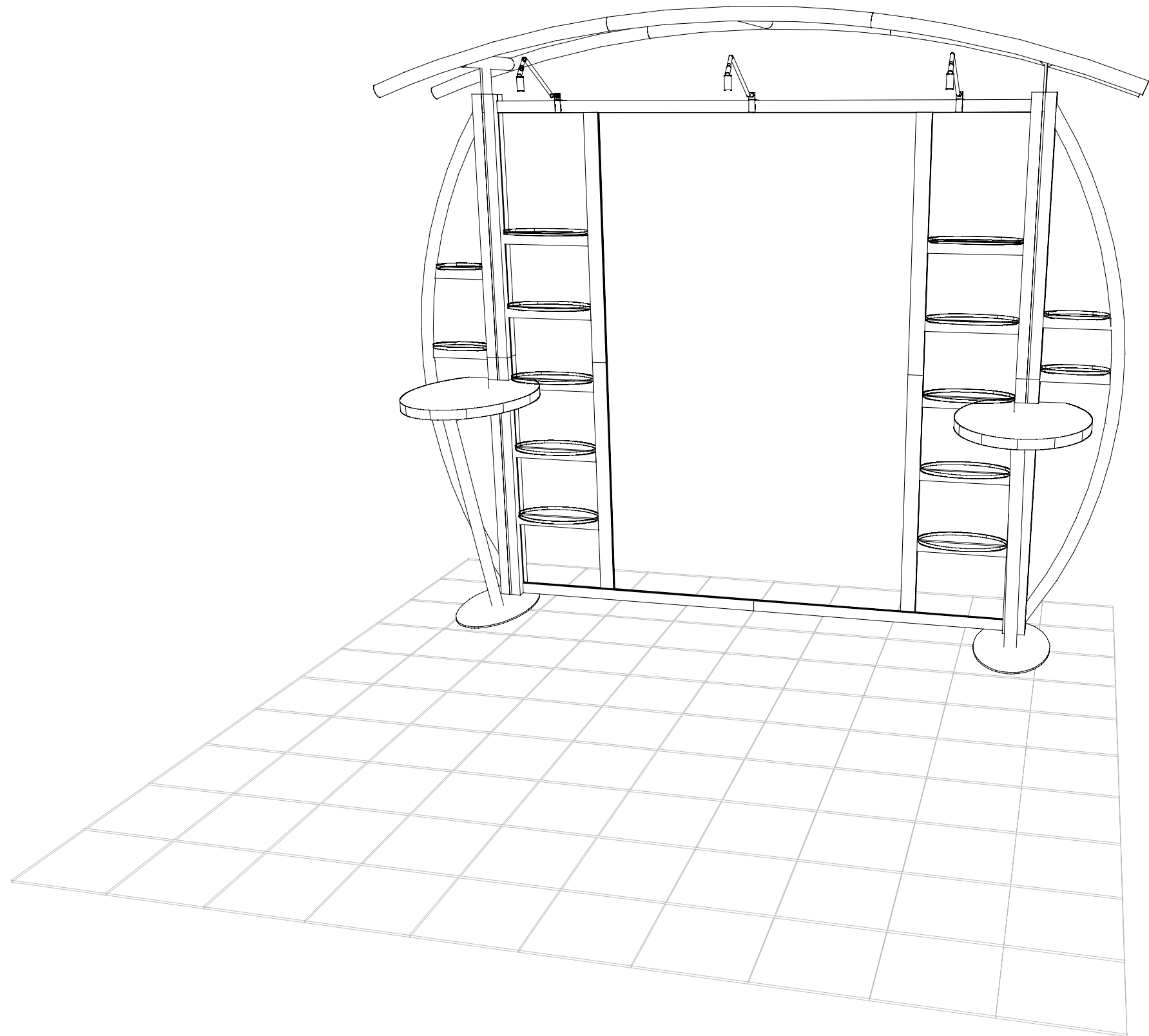


Plan View



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# visionary™ IDESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



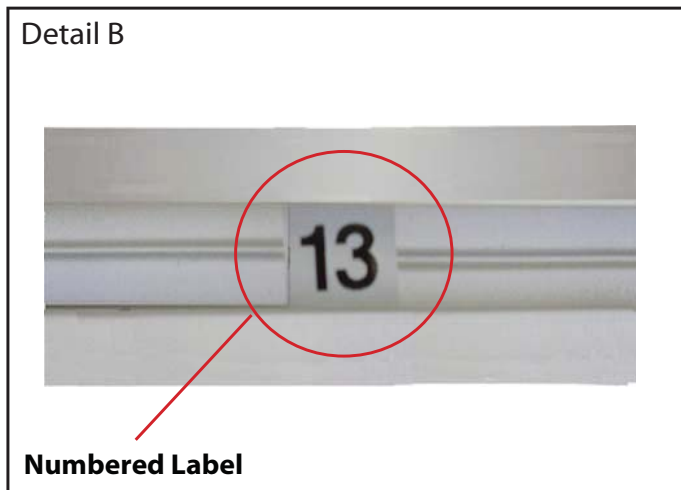
Detail A

**Typical Connection**



**Typical Connection (cont'd)**

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

**Numbered Label**

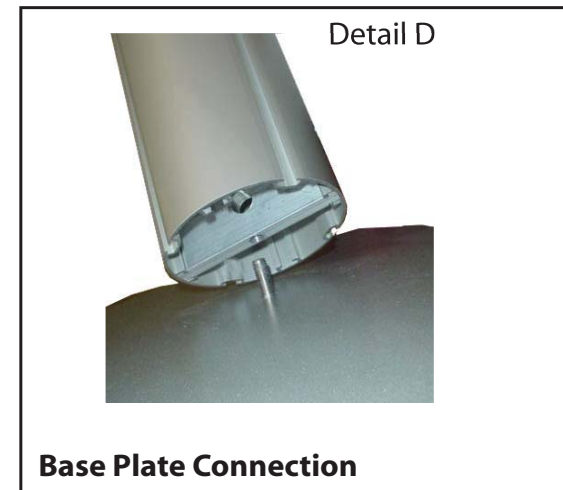
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

**Horizontal Inline Connection** (remove only one setscrew)

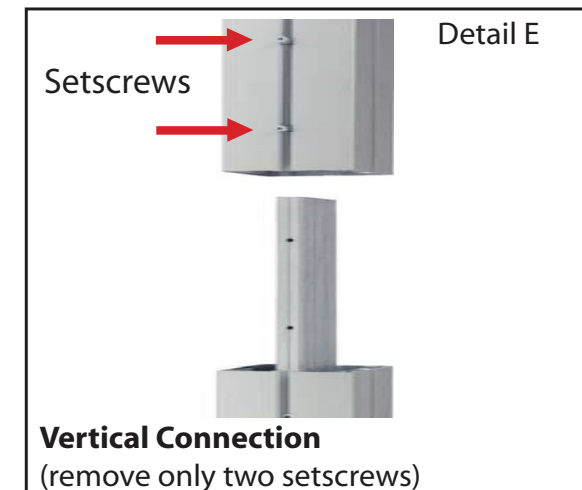
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

**Base Plate Connection**

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

**Vertical Connection**  
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

866.652.2100

Item	Quantity	Description
1	2	Oval Base Plates - Holes to face the FRONT of the booth
2	2	42" Lower Square Vertical w/ Holes for Oval Counter Attachment
3	2	42" Upper Square Vertical w/ Canopy Attachment
4	2	42" Lower Horizontal Extrusion
5	2	42" Upper Horizontal Extrusion
6	1	Lower Round Curved Extrusion-Left Side
7	1	Upper Round Curved Extrusion-Left Side
8	1	Lower Round Curved Extrusion-Right Side
9	1	Upper Round Curved Extrusion-Right Side
10	2	39.6" Lower Vertical Extrusion
11	2	39.6" Upper Vertical Extrusion
12	2	10.5" w Horizontal Extrusion
13	2	9.25" w Horizontal Extrusion
14	10	14.5" w Horizontal Extrusion

Steps:

1) Attach 42" Lower Square Vertical [2] to 42" Upper Square Vertical [3].

2) Attach 84" Square Vertical [2/3] to Oval Base Plates [1].

3) Assemble 42" Lower and Upper Horizontal Extrusions [4/5] together - and attach to the Left and Right Square Vertical [2/3].

Note: **\*\*DO NOT TIGHTEN SETSCREWS BEFORE COMPLETING NEXT STEP.\*\***

4) Attach 39.6" Lower Vertical extrusions [10] to 39.6" Upper Vertical extrusion [11] together.

5) Attach 79.2" Vertical extrusion [10/11] between assembled 42" Horizontal extrusions [4/5].

Note: Velcro faces the BACK of the booth.

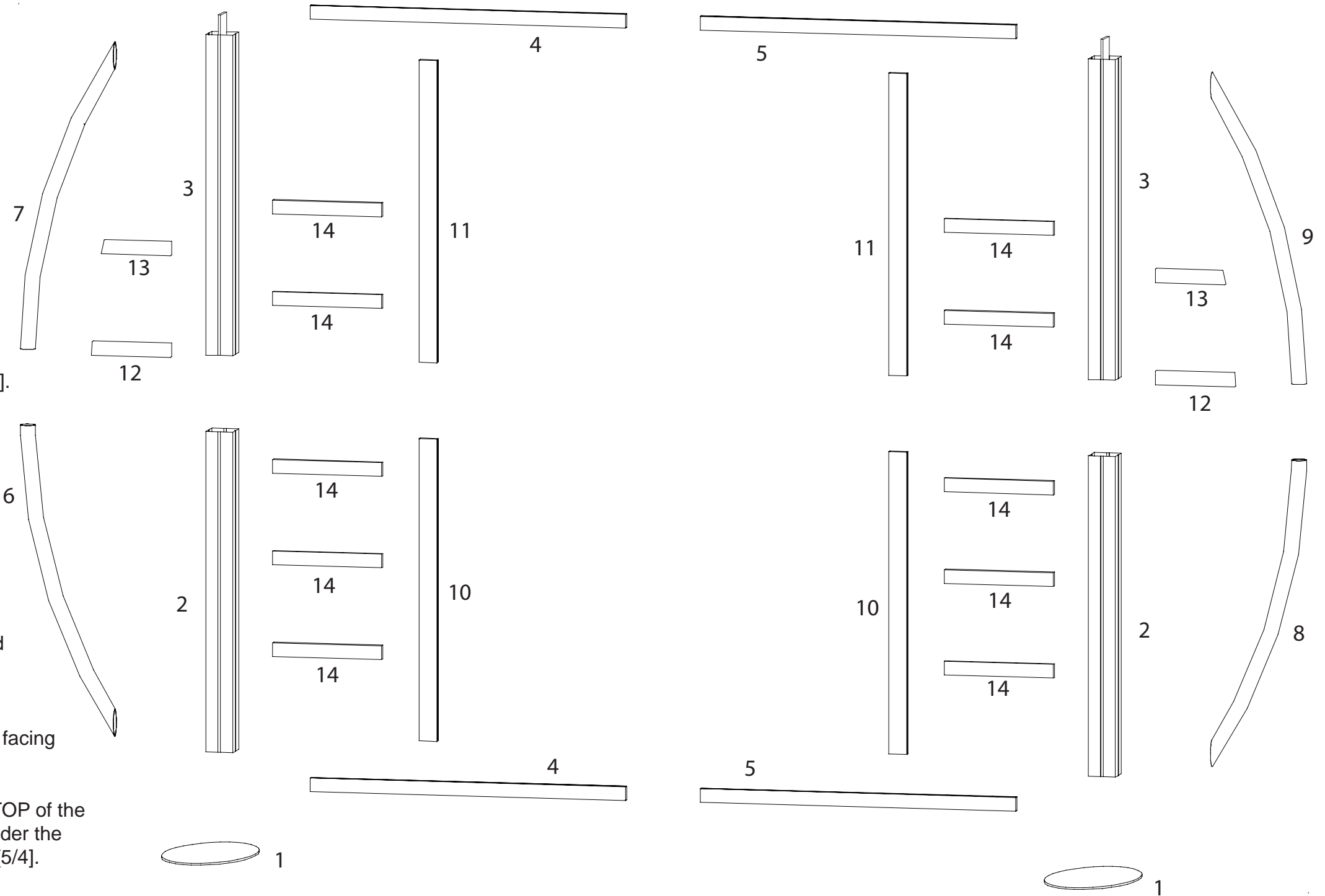
6) Tighten assembled 84" Horizontal extrusions [4/5] to Left and Right Square [2/3].

7) Attach Left and Right 14.5" Plex Shelf Supports [14] with the holes facing UP between 79.2" Vertical extrusions [10/11] and Left/Right Square Verticals [2/3].

8) Attach Round curved extrusions [6 to 7] and [8 to 9] . Attach assembled [6/7 & 8/9] to the 84" Square Verticals [2/3].

9) Attach Left and Right Plex Shelf Supports [12 & 13] with holes facing up between Curved round extrusions [6/7 & 8/9] and vertical extrusions [2/3].

10) Attach Backwall Graphic - by wrapping the graphic over the TOP of the assembled Upper 84" Horizontal extrusion [parts: 4/5] and under the BOTTOM of the assembled Lower 84" Horizontal extrusions [5/4].

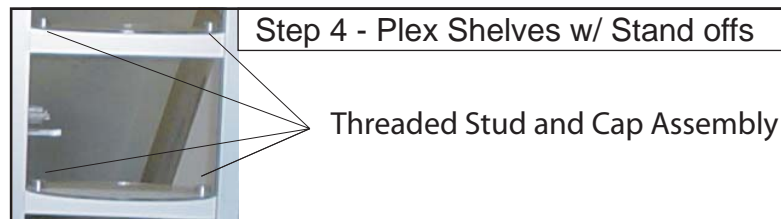
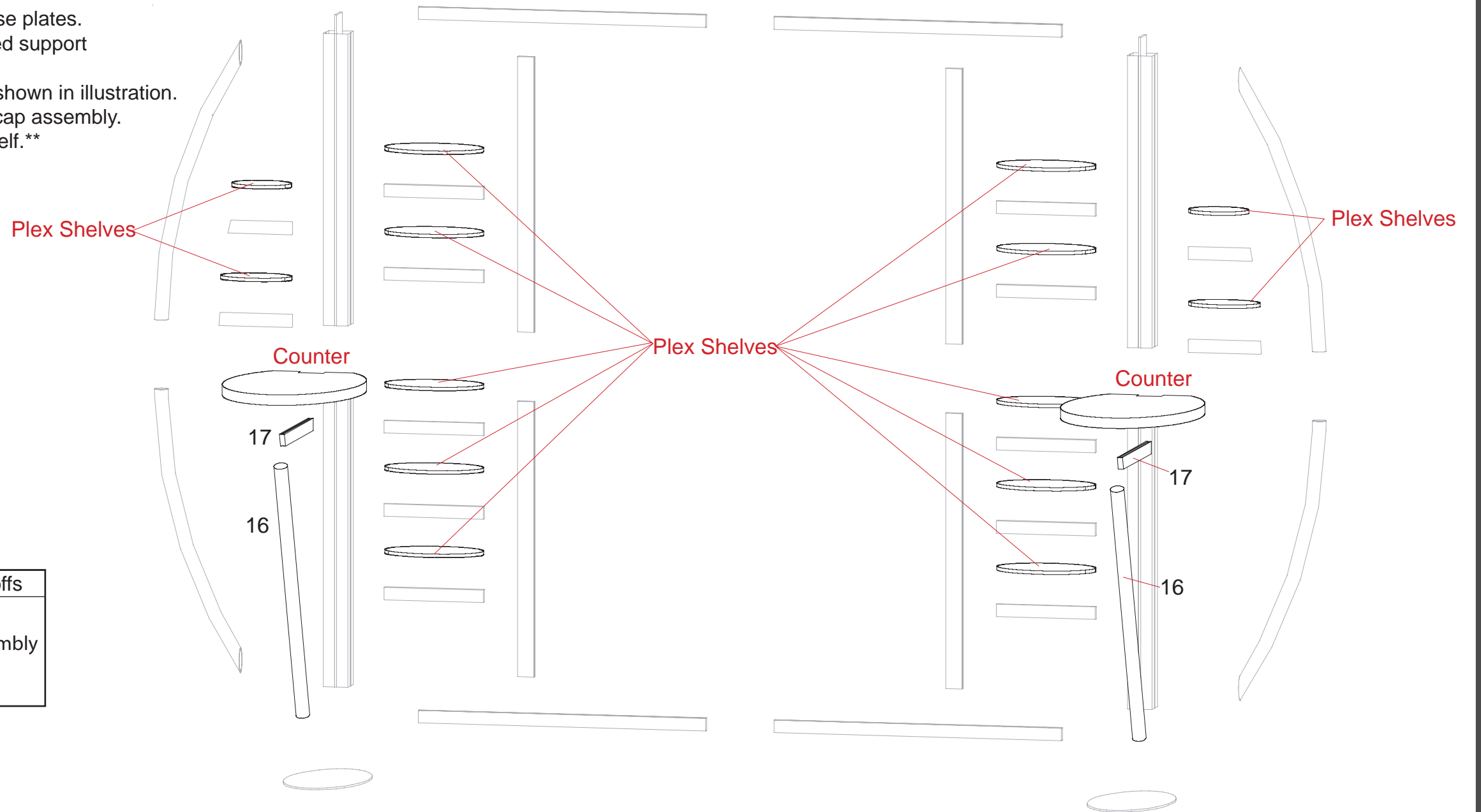


**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Item	Quantity	Description
16	2	Tapered Counter Support Extrusion
17	2	Horizontal Extrusion

Steps:

- 1) Attach tapered counter supports [part: 16] to base plates.
- 2) Attach horizontal extrusions [part: 17] to tapered support and vertical extrusions [part: 2].
- 3) Set counters atop tapered counter supports as shown in illustration.
- 4) Attach all Plex Shelves with threaded stud and cap assembly.  
 \*\*Please see inset picture of assembled plex shelf.\*\*



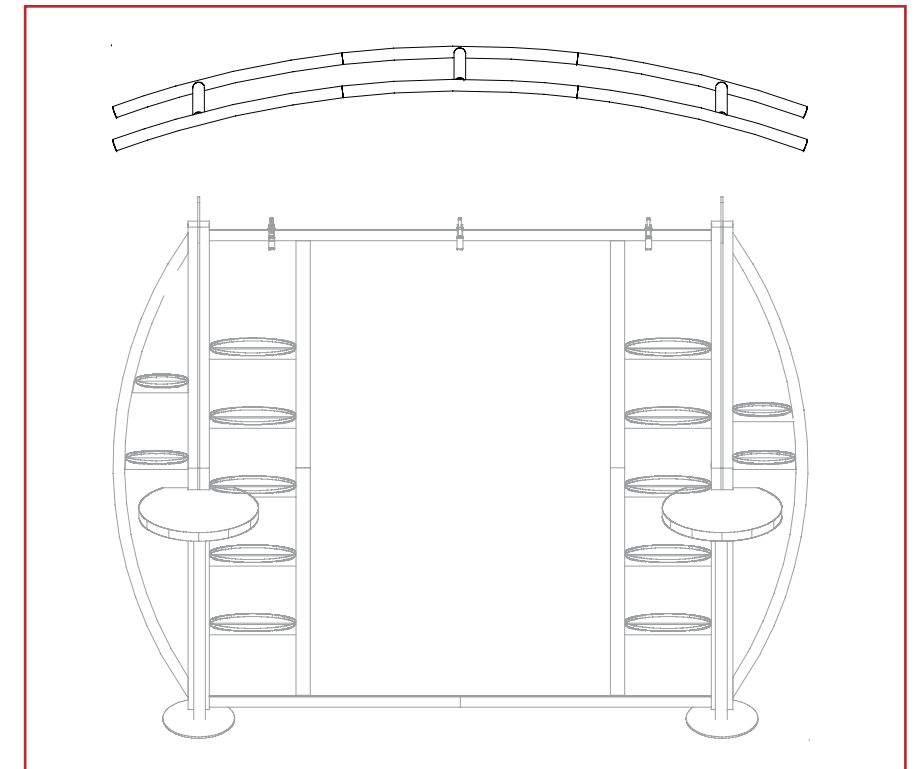
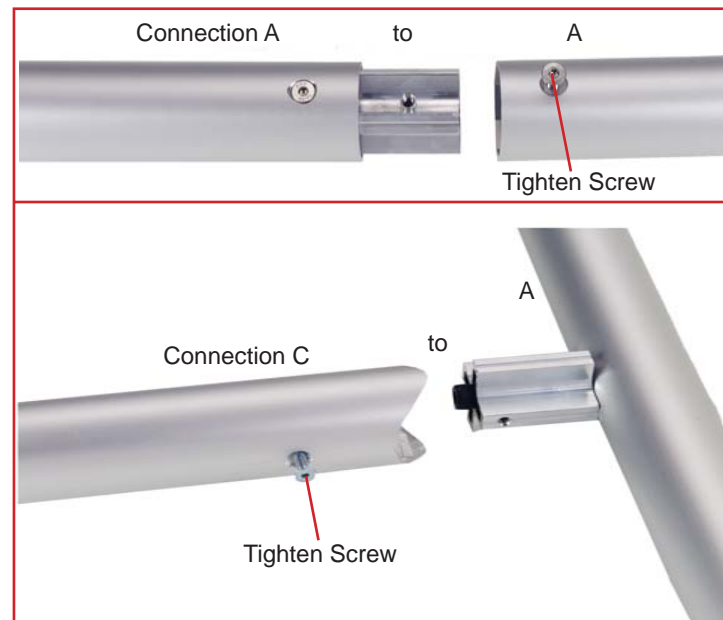
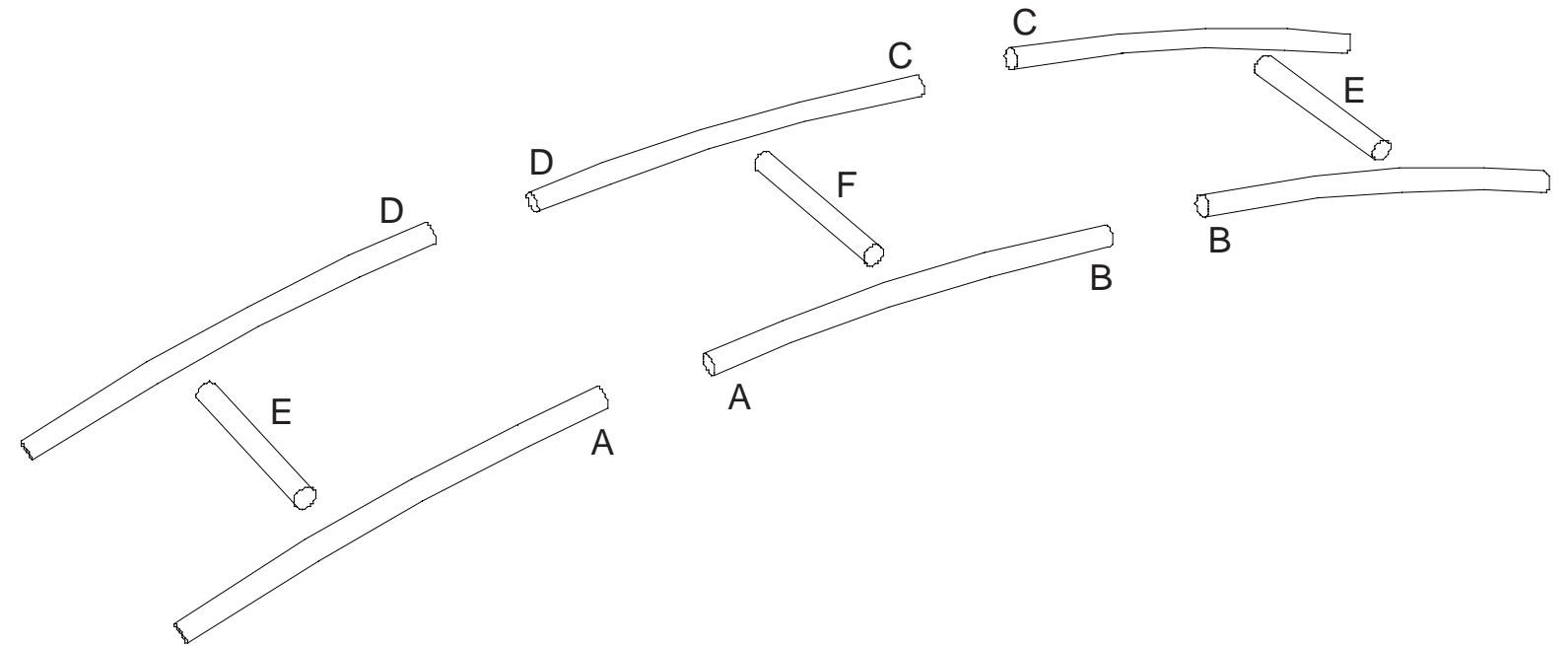
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

866.652.2100

Item	Quantity	Description
A	1	39" Round formed extrusion
AB	1	39" Round formed extrusion
B	1	39" Round fomred extrusion
C	1	39" Round formed extrusion
CD	1	39" Round formed extrusion
D	1	39" Round formed extrusion
E	2	14" Round extrusion
F	1	14" Round extrusion

Steps:

- 1) Connect 39" (A) round formed extrusion to 39" (A) round formed extrusion.
- 2) Connect 39" (B) round formed extrusion to 39" (B) round formed extrusion.
- 3) Connect 39" (C) round formed extrusion to 39" (C) round formed extrusion.
- 4) Connect 39" (D) round formed extrusion to 39" (D) round formed extrusion.
- 5) Connect (A) round formed extrusion and (D) round formed extrusion to 14" (E) extrusion.
- 6) Connect (B) round formed extrusion and (C) round formed extrusion to 14" (E) extrusion.
- 7) Connect (AB) round formed extrusion and (CD) round formed extrusion to 14" (F) extrusion.
- 8) Attach Canopy Assembly to Vertical extrusions with Canopy attachments.



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**