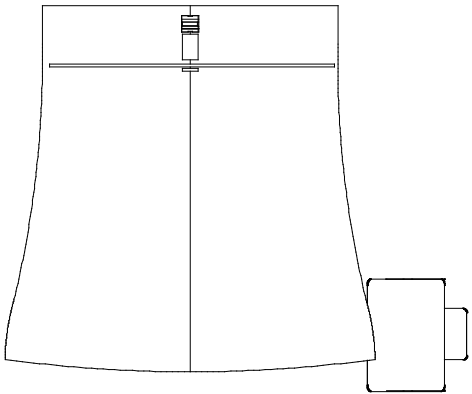
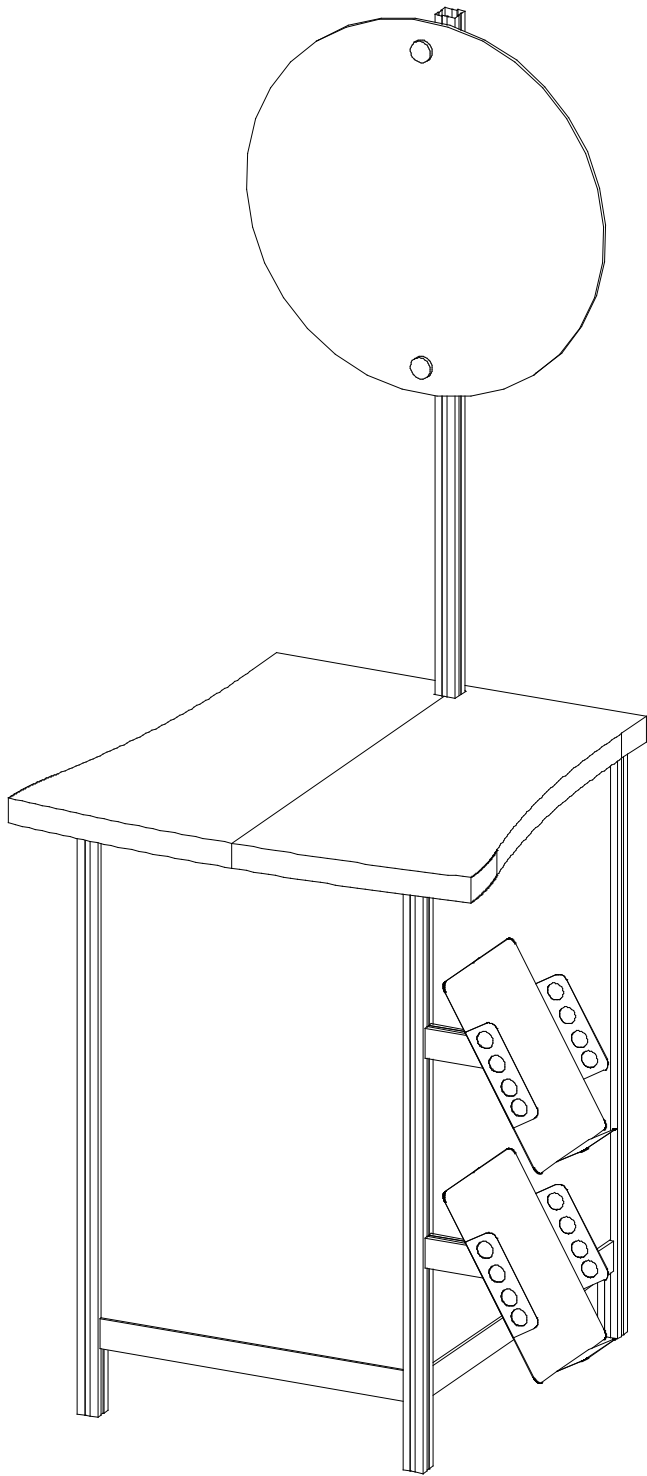
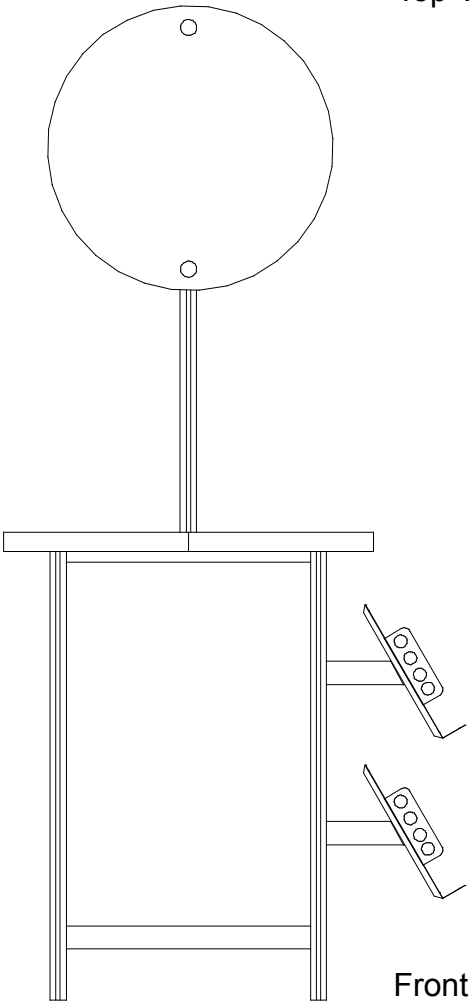




Top View



Front View

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



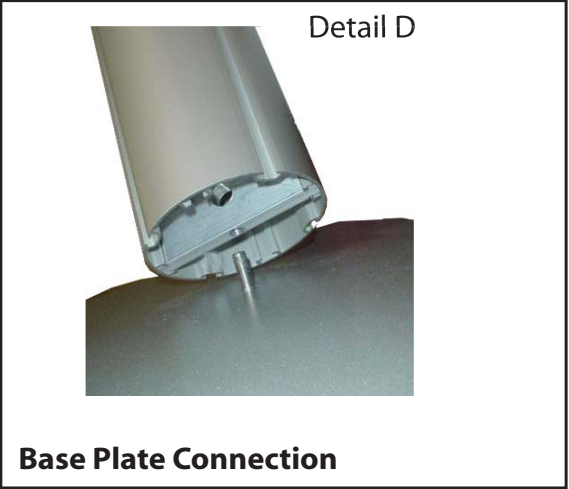
Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



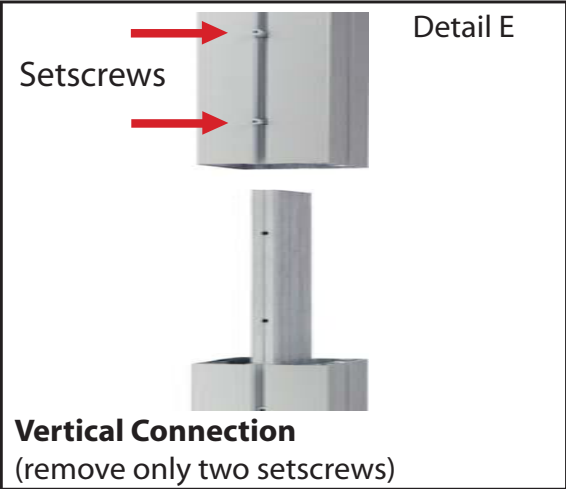
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

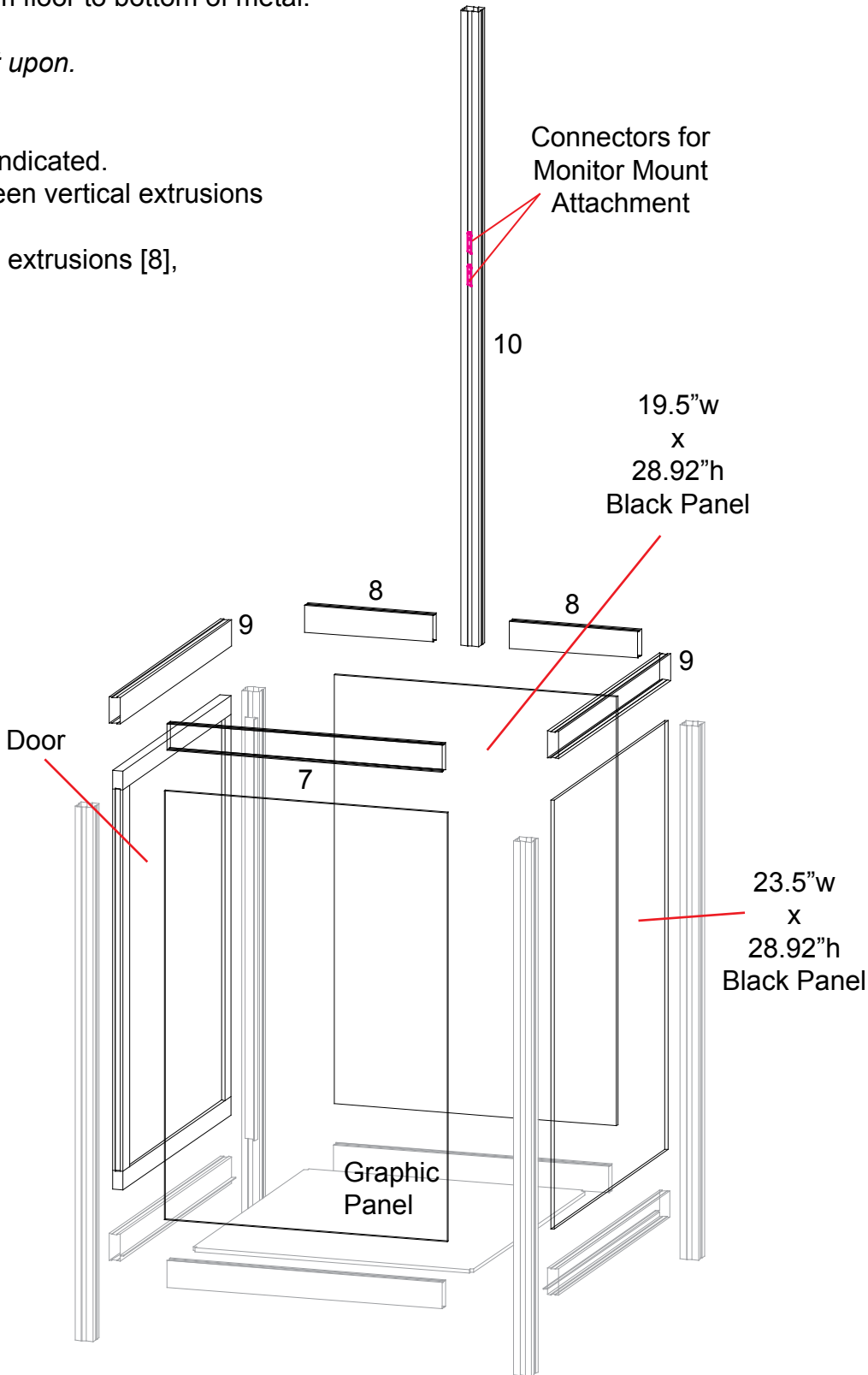
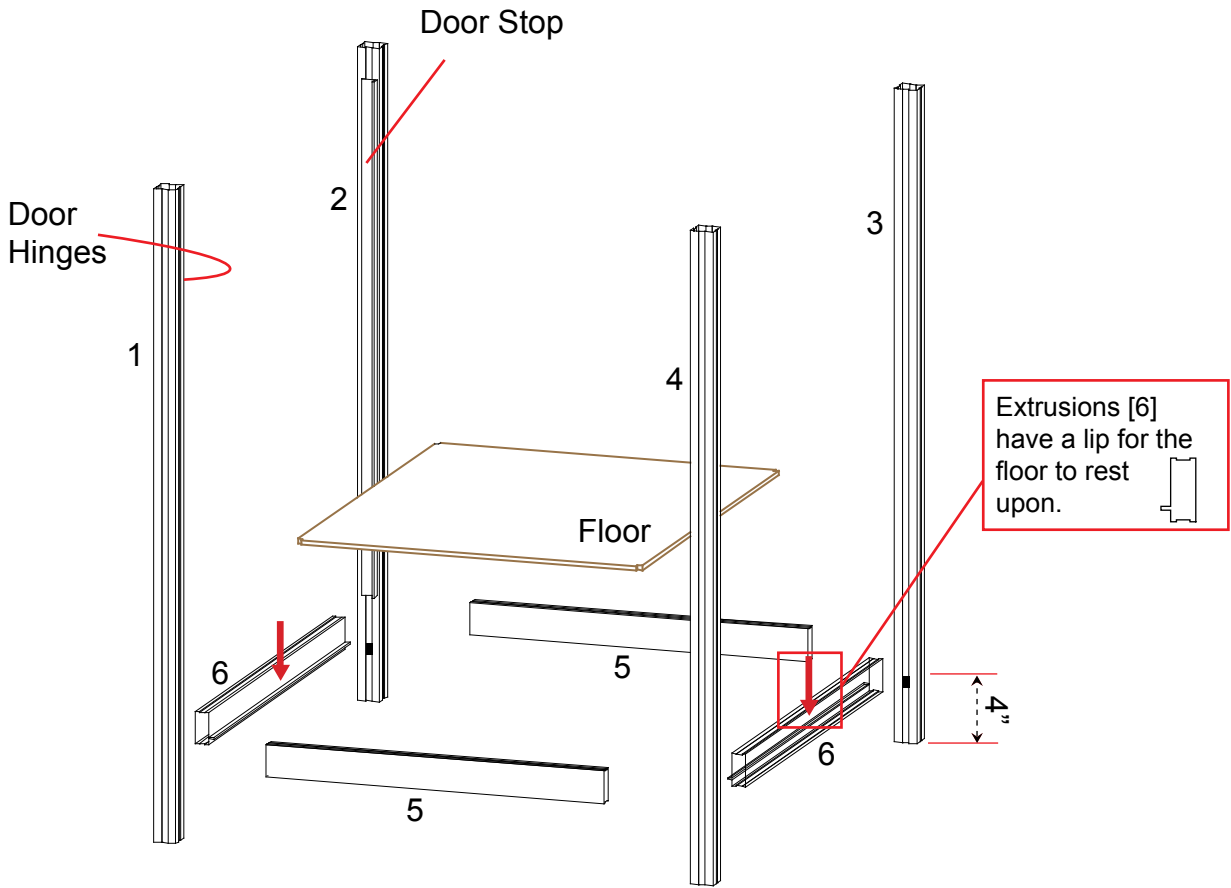
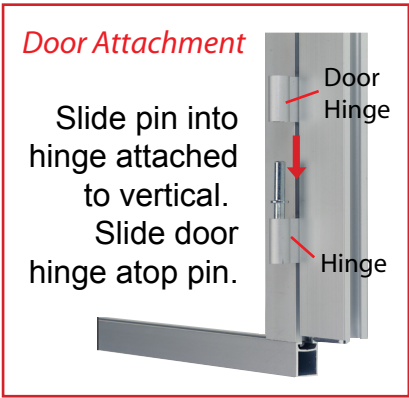
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

Part Number	Qty for Step	Description
1	1	36"h Vertical Extrusion w/ Door Hinges Attached
2	2	36"h Vertical Extrusion w/ Door Stop Attached
3	3	36"h Vertical Extrusion
4	4	36"h Vertical Extrusion
5	2	19"w Horizontal Extrusion
6	2	23"w Horizontal Extrusion
7	1	19"w Horizontal Extrusion
8	2	8.87"w Horizontal Extrusion
9	2	23"w Horizontal Extrusion
10	1	42.8"h Vertical Extrusion

- Steps
- 1) Connect horizontal extrusions [5 and 6] between vertical extrusions [1, 2, 3 and 4] resting atop stoppers at approximately 4" up from floor to bottom of metal.
 - 2) Set internal shelf into place.
 - 3) Slide infill panels into place and attach door as indicated.
 - 4) Connect horizontal extrusions [7, 8 and 9] between vertical extrusions and atop infills and door.
 - 5) Attach vertical extrusion [10] between horizontal extrusions [8], tighten locks to secure.

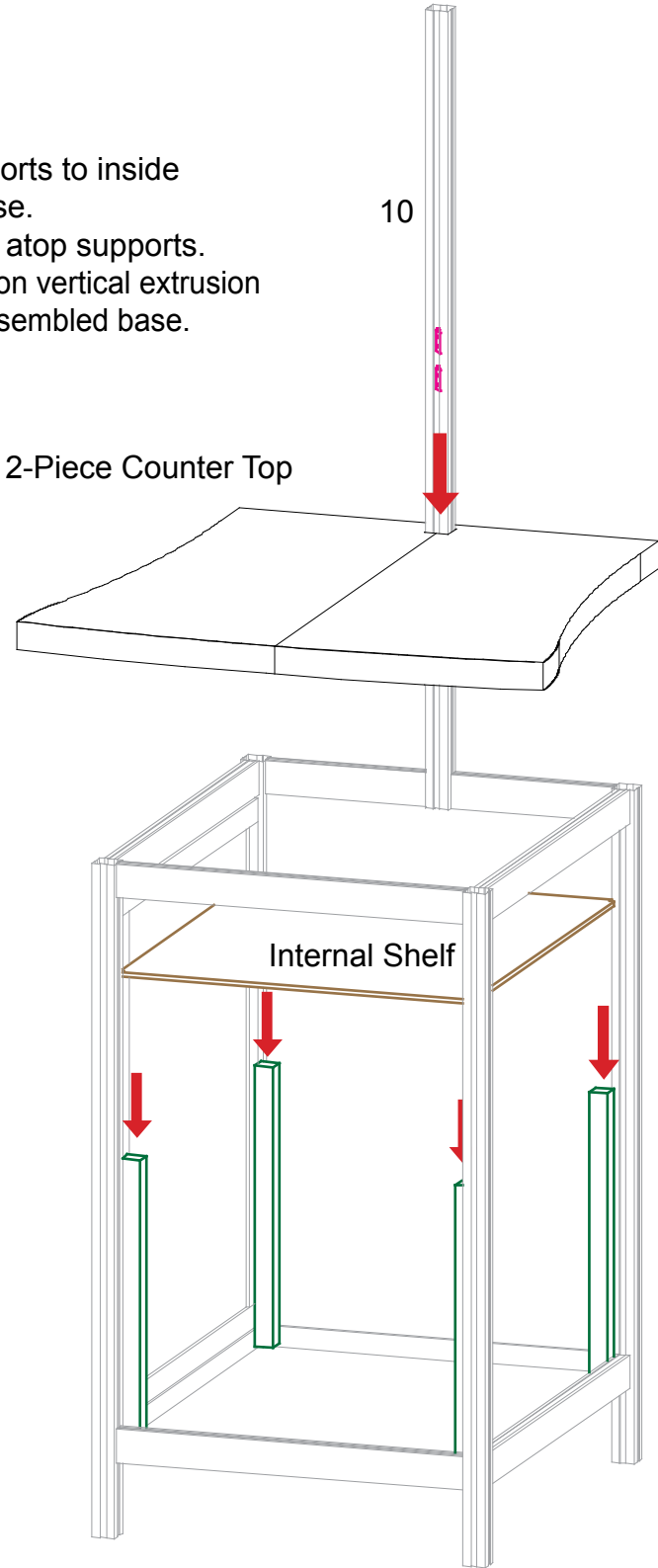
Note: Lower horizontals [6] have lip for floor to rest upon.



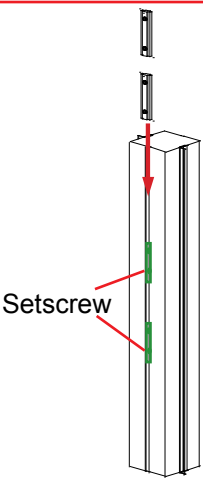
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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- Steps
- 1) Velcro shelf supports to inside of assembled base.
 - 2) Set internal shelf atop supports.
 - 3) Slide counter top on vertical extrusion [10] and set on assembled base.



Monitor Mount Attachment



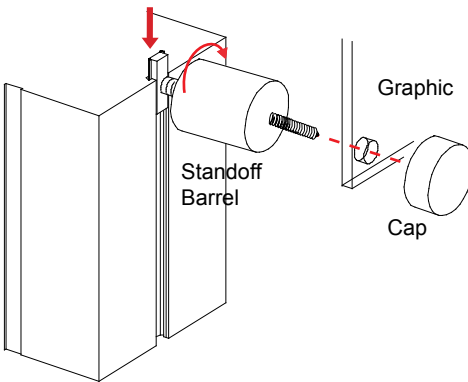
Setscrew

Slide mounting connector pieces into groove of extrusion. Tighten setscrew to secure in place.



Attach back plate to connectors on vertical extrusion using screws. Then attach top plate and tighten setscrews to secure.

Graphic Attachment



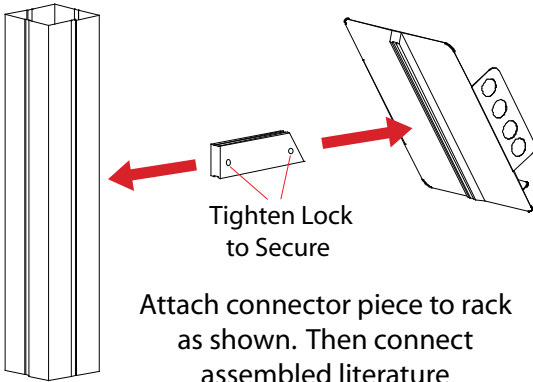
Standoff Barrel

Graphic

Cap

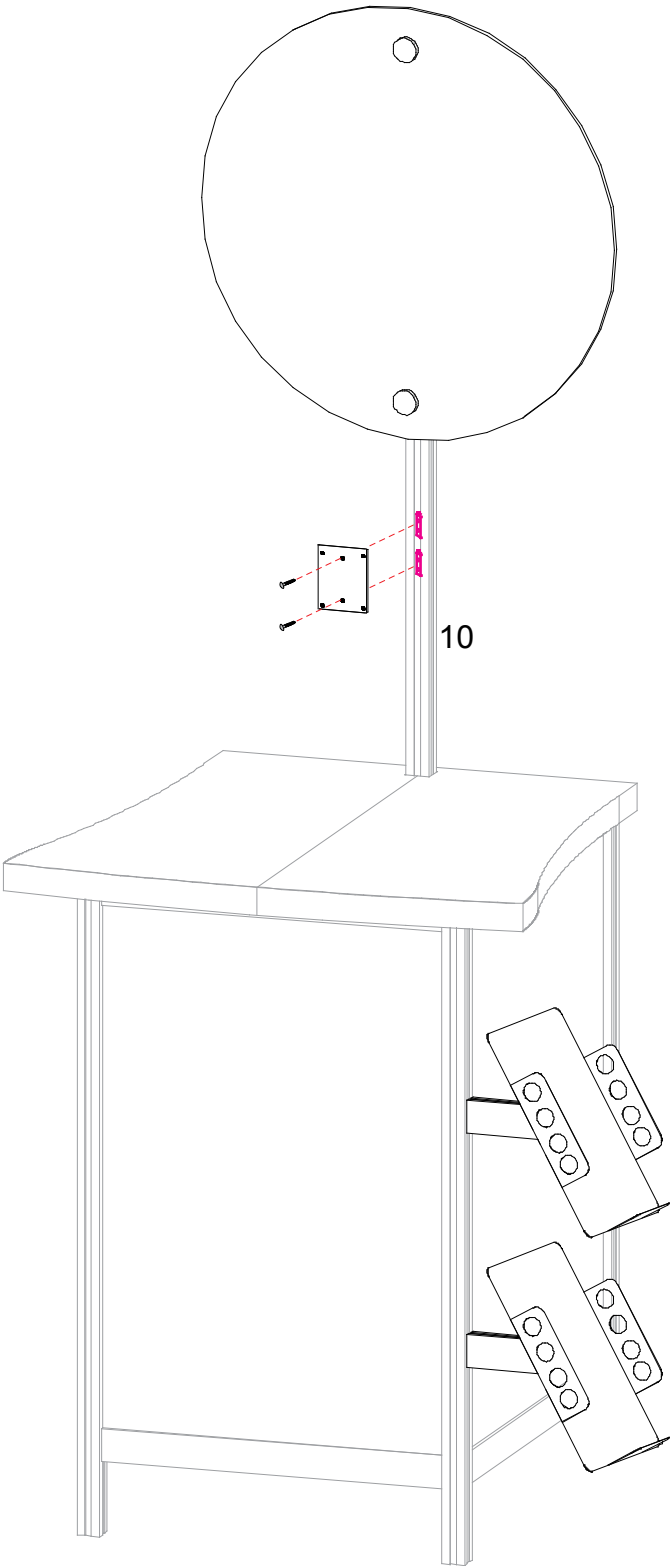
Slide connector on back of standoff barrels into groove of extrusion and twist to secure in place. Secure graphic to standoffs using screw caps.

Literature Rack Attachment



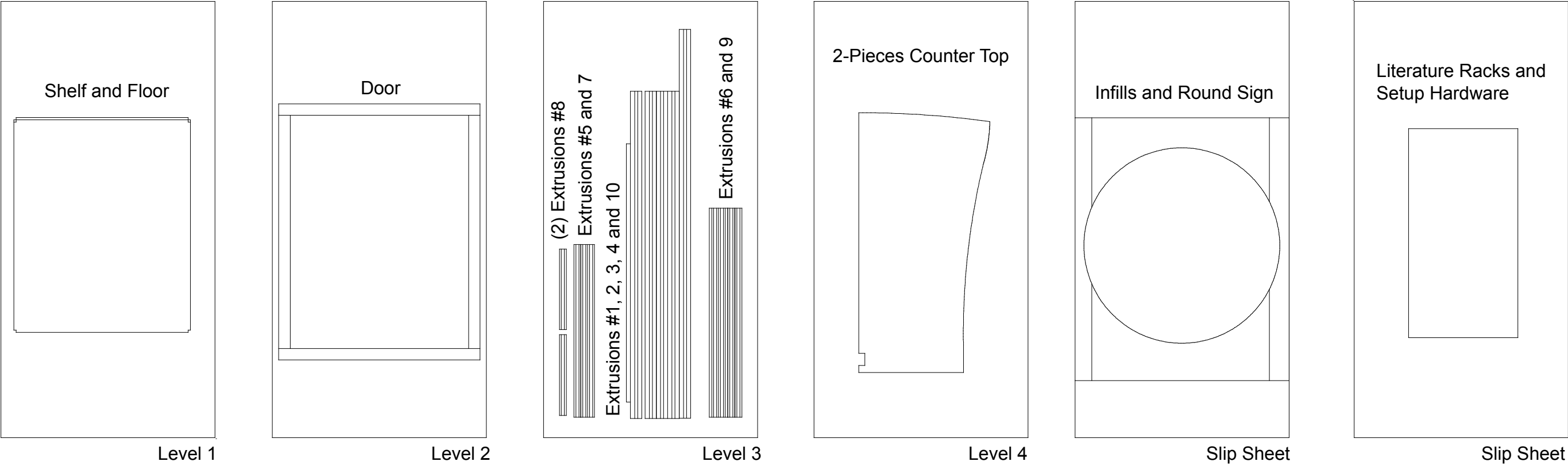
Tighten Lock to Secure

Attach connector piece to rack as shown. Then connect assembled literature rack to vertical extrusion.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Top View of each Level



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL
SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING